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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 2002-0204 P FOR FURTHER AC		TION See Notific	eation of Transmittal of International Examination Report (Form PCT/IPEA/416)		
International application No. International filing date		e (day/month/year)	Priority date (day/month/year)		
PCT/EP2003/001451	13 February 200	3 (13.02.2003)	19 February 2002 (19.02.2002)		
International Patent Classification (IPC) or national classification and IPC B41C 1/00					
Applicant	OCE PRINTING S	YSTEMS GMBH			
 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. This REPORT consists of a total of6 sheets, including this cover sheet. 					
This report is also accompan amended and are the basis for 70.16 and Section 607 of the These annexes consist of a to	or this report and/or sheet Administrative Instructi	s containing rectifications under the PCT).	on, claims and/or drawings which have been tions made before this Authority (see Rule		
3. This report contains indications relating to the following items:					
I Basis of the report					
II Priority					
Non-establishment	of opinion with regard to	novelty, inventive st	ep and industrial applicability		
III Lack of unity of in					
Reasoned statemen	t under Article 35(2) wit nations supporting such s	h regard to novelty, in	ventive step or industrial applicability;		
VI Certain documents	cited				
VII Certain defects in t	he international applicati	on			
VIII Certain observations on the international application					
·					
Date of submission of the demand Date of completion of this report					
Date of submission of the demand		-			
12 June 2003 (12.06.	2003)	19	March 2004 (19.03.2004)		
Name and mailing address of the IPEA/EP		Authorized officer	·		
Facsimile No.		Telephone No.			

Form PCT/IPEA/409 (cover sheet) (July 1998)

INTERNATIONAL PRELIMERY EXAMINATION REPORT

Interna	application No.
PCT	/EP2003/001451

I. Ba	sis of the i	report				
1. W	ith regard	to the elements of the international app	olication:*			
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	pages	1-31			10 October 2003 (10.10.2003)	
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3. Wi	ith regard	to any nucleotide and/or amino a xamination was carried out on the basis	cid sequence	disclosed in the internati	ional application, the international	
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·		the description, pages			•	
		the claims, Nos.				
		the drawings, sheets/fig				
i. 🔲	This repo	ort has been established as if (some of) the disclosure as filed, as indicated in the) the amendmen	ts had not been made, sind Box (Rule 70.2(c)).**	ce they have been considered to go	
676 67	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain any and are 10 to					
* Any	replacemei	nt sheet containing such amendments m	ust be referred t	o under item 1 and annexe	d to this report.	



Interna	application No.
Per	/EP2003/00145

IV. Lack of unity of invention
In response to the invitation to restrict or pay additional fees the applicant has:
restricted the claims.
paid additional fees.
paid additional fees under protest.
neither restricted nor paid additional fees.
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is
complied with.
not complied with for the following reasons:
Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report:
all parts.
the parts relating to claims Nos

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Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV.3

The shared technical features of the subject matter of independent claims 1 and 17 and of claims 10 and 25 are the features indicated in the respective preambles.

However, the technical features which link claims 1 and 17 and claims 10 and 25 are not novel (the preamble shows the prior art - see also the written opinion of 28 July 2003). Consequently, there is no technical relationship between claims 1 and 17 and between claims 10 and 25.

The following inventions or groups of inventions are therefore not so linked as to form a single general inventive concept (PCT Rule 13.1):

- Method (claim 1) and unit (claim 10) for Claims 1, 10: producing a printed image on a printing material in which a surfactant layer is applied to the surface of the printing form to produce a hydrophilic layer.
- Claims 17, 25: Method (claim 17) and unit (claim 25) for producing a printed image on a printing material, the surface of the printing form being an SiO₂ layer on which a hydrophilic layer containing SiOH molecules is formed by the action of hot steam.

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International application No.
PCT/E 3/01451

7.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

		ig such statement		
1.	Statement			•
	Novelty (N)	Claims	1-16	YES
		Claims		NO
	Inventive step (IS)	Claims	1-16	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-16	YES
		Claims		NO NO

2. Citations and explanations

- EP-A-0963839 (D1) discloses the closest prior art.

 D1 describes a method for producing a printed image on a printing material which involves the following steps:
 - a) large-scale exposure with an UV lamp of a printing form, having a surface coating made of a material which becomes highly hydrophilic on UV exposure and highly hydrophobic on IR exposure
 - b) application of water to form a thin aqueous film
 - c) forming the image on the surface using an IR imaging unit
 - d) application of an oil-based ink
 - e) transfer of the printed image onto the printing material.

If a new printed image is to be applied, the surface can be cleaned in a cleaning unit and made hydrophilic again by UV irradiation.

The present method differs from the prior art in that, to produce a printed image on a printing material,

a) a hydrophilic surfactant layer with a layer having a molecular thickness is produced on the printable surface of a printing form

- b) in a structuring process, hydrophilic and hydrophobic areas are produced which correspond to the structure of the printed image that is to be produced
- c) a dampening agent layer is applied to the surface of the printing form, said dampening agent layer being formed only by the hydrophilic areas
- d) ink is applied to the surface, and
- e) the printed image is applied to the printing material. In this method too, the surface can be cleaned for a new structuring process and provided with a new hydrophilic surfactant layer.

The method according to claim 1 and the unit for producing a printed image according to claim 10 are therefore novel.

2. The present invention addresses the problem of providing a printing method and a printing unit which enable digital printing to be carried out with different printed images on the same printing form with a high degree of print quality and using less energy (see page 4, lines 26-30 and page 5, lines 13-17).

This problem is solved in that, instead of a water layer, a surfactant layer having a molecular thickness is applied to the surface of the printing form.

The solution to this problem is not apparent from the prior art and is therefore not obvious to a person skilled in the art.

The subject matter of the present claims 1 and 10

	therefore	involves	an	inventive	step.
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